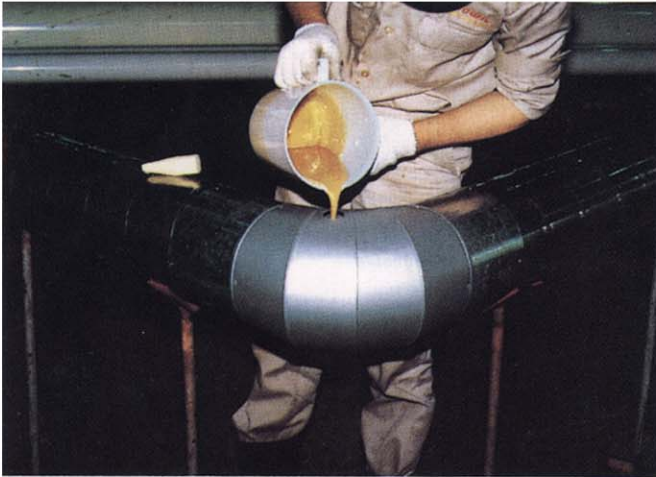


INSTALLATION DATA

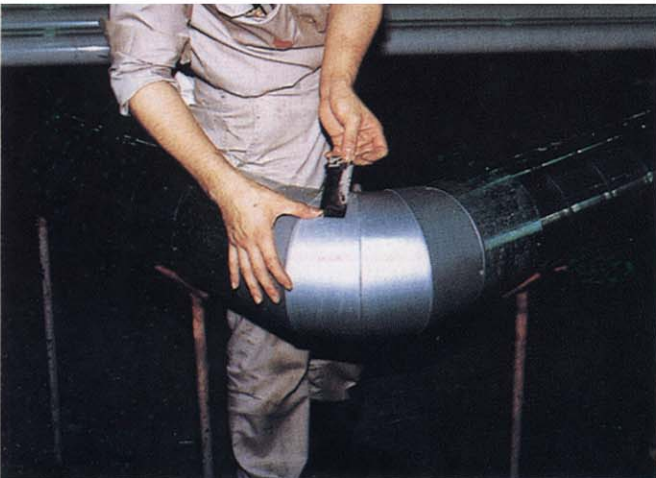
JOINING METHOD



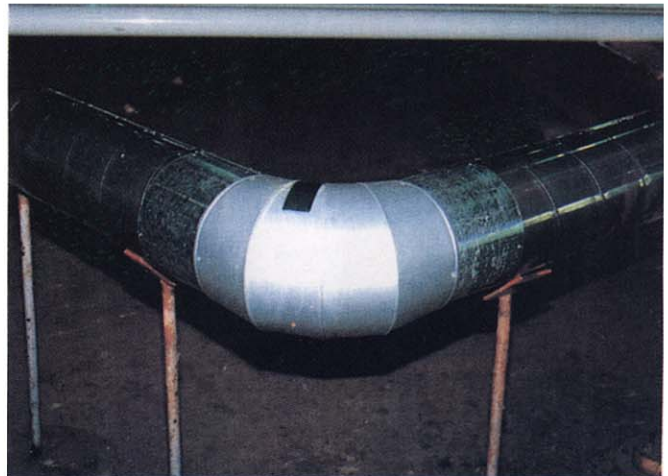
9. Pour chemicals quickly through opening and into fitting cover or connector sleeve. Allow four to five minutes reaction time.



10. Trim excess foam.



11. Patch up with aluminum tape.



12. Completed

IMPORTANT

RICWIL will furnish the following field joint material:

- Two part liquid polyurethane foam chemicals
- Sealing soft urethane tape and aluminum tape

The contractor must prepare the following tools and equipments prior to installation.

- Pop-riveter
- Rivets
- Adjustable strap bands
- Measuring beaker
- Weight scale
- Electric drill and agitator
- Other tools to assemble joint

RICWIL will not furnish bare steel fittings unless otherwise separately ordered by contractor.